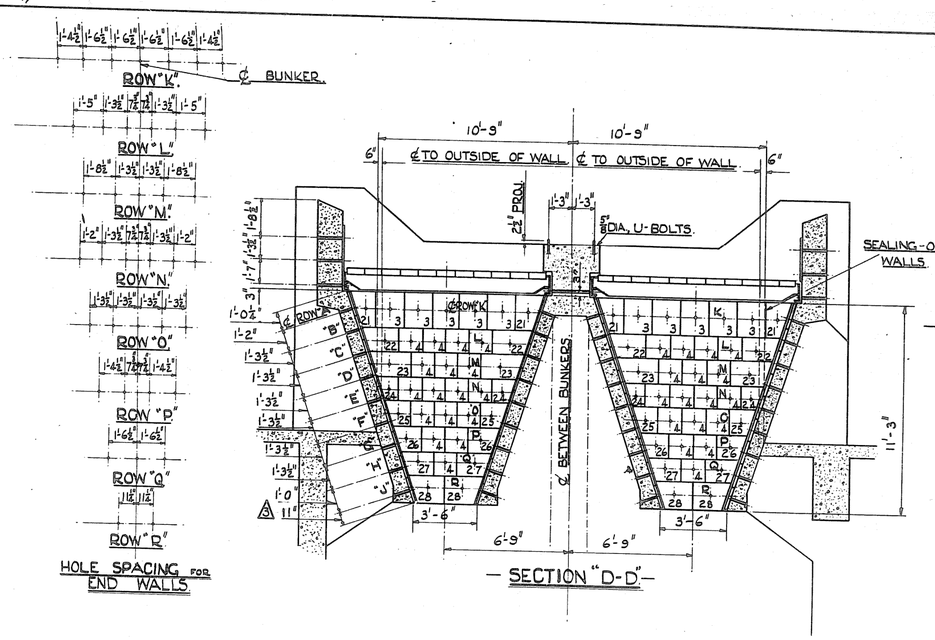
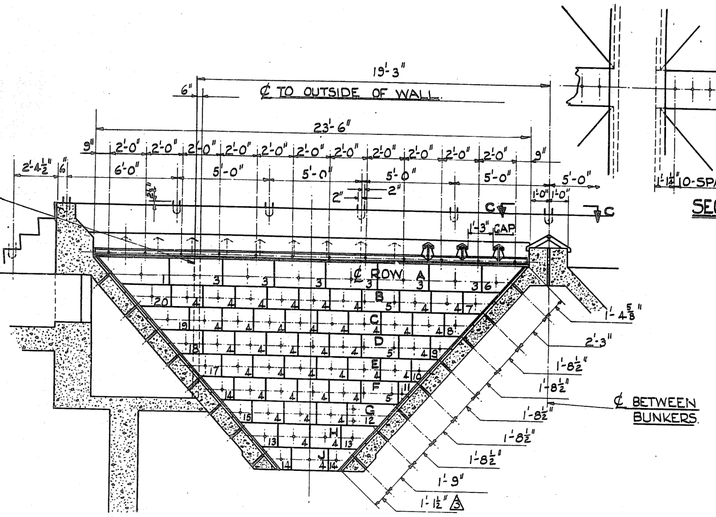
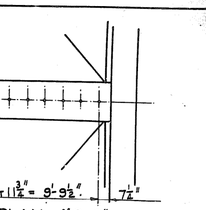


— SECTION "D-D" —

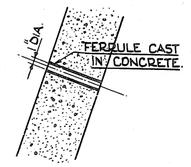


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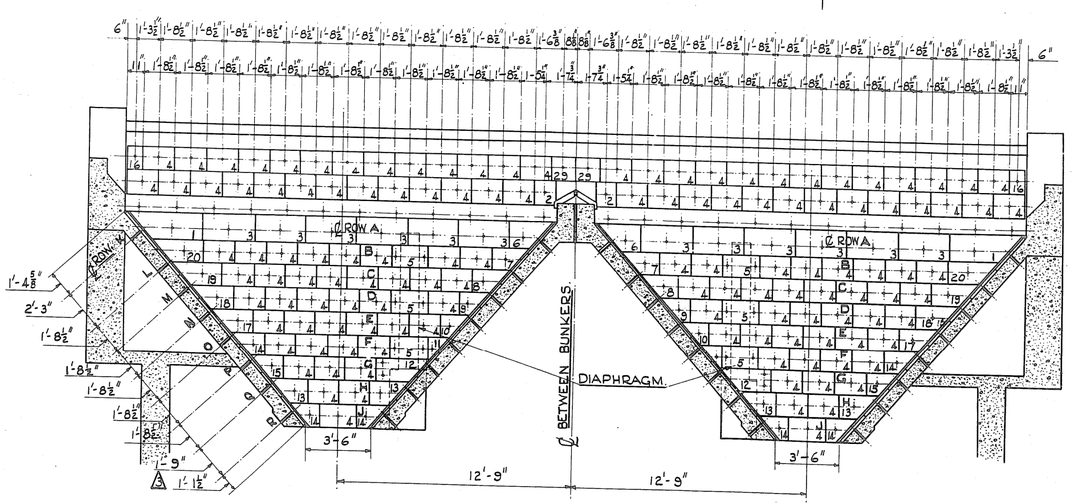
BUNKERS ASSYMETRICAL ABOUT ℄ BETWEEN BUNKERS.



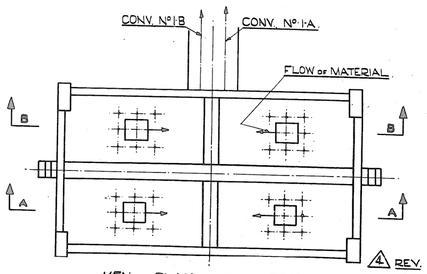
SECT. PLAN "C-C"



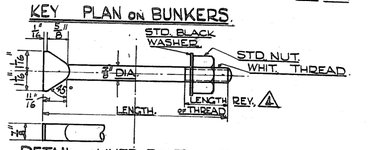
DETAIL OF PIPE FERRULE.



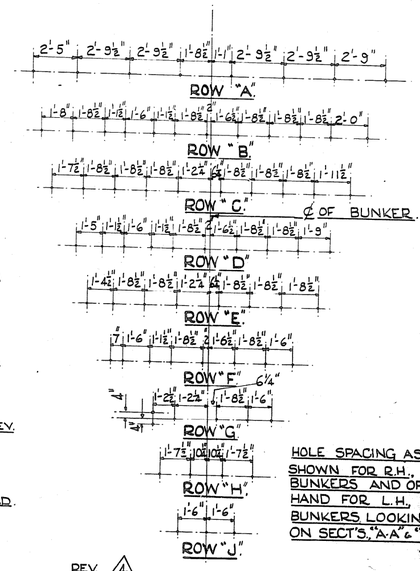
— SECTION "B-B" —



KEY PLAN ON BUNKERS.



DETAIL OF LINER BOLT WITH SPECIAL HEAD FORGED MILD STEEL.



HOLE SPACING AS SHOWN FOR R.H. BUNKERS AND OPP. HAND FOR L.H. BUNKERS LOOKING ON SECT'S. "A-A" & "B-B"

NOTE:-
ALL PIPE FERRULES, 1" DIA. BORE, DET. LINERS AND CAPS. SEE DR'G. L.J. 6000/8.

BOLT SCHEDULE.

LENGTH OF THREAD	STD. HEX. HEAD. DIA.	Nº OFF	LENGTH.	LOCATION.	SPECIAL HEAD. DIA.	Nº OFF	LENGTH.	LOCATION.	LENGTH OF THREAD.
2½"	⅞"	48	1'-8"	GRID SUPPORTS.	⅞"	816	1'-0¼"	9" THK. WALLS.	2"
2½"	⅞"	24	2'-5½"	GRID SUPPORTS.	⅞"	40	1'-2¼"	ROWS "J" & "R"	2"
2½"	⅞"	22	2'-8½"	CAPS.	⅞"	116	1'-8"	VERT. WALLS.	2½"

No.	DESCRIPTION	MADE	DATE	CHK
4	ADDED KEY PLAN on BUNKERS, ALSO DETAIL OF LINER BOLT.	E.S.	6-1-62	[illegible]
3	THICKNESS OF WALLS WERE 3" NOW 6"	G.E.M.	1-12-'61	T.S.
2	REDRAWN SHOWING REVISED POSITION OF LINER BOLTS TO CLEAR DIAPHRAGM & SEALING-OFF WALLS.	G.E.M.	8-11-'61	T.S.
1	DIM. WAS 7'2" NOW 7'-11" DIM. WAS 1'-0" NOW 1'-1½"	G.E.M.	24-1-'62	T.S.

REVISIONS

REFERENCE DRAWINGS	
DET. LINERS & MOUTHPIECES.	L.J. 6000/8
DET. GRIDS.	L.J. 6000/34

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ROBINS CONVEYORS (S.A.) (PTY.) LTD.
JOHANNESBURG
DRAWN G.E.M. DATE 9-11-'61 CHECKED B.B. DATE 22-11-'61
TRACED E.S.S. DATE 17-1-'62 APPR'D [illegible] 24/1/62

ORE STOCKING & SHIP LOADING PLANT
ARRANGEMENT OF LINERS IN ORE BUNKERS

ENQ No. J-517-GV
J.O. No. C-867 SCALE 3/8" = 1'-0"
LJ 6000/7
REV. 4.

REV. 4

S.A.R. PORT ELIZABETH S.A.S.
ORE LOADING APPLIANCES—ERTSLAAITOESTELLE.

SCALE/SKAAL
No. CME. WHI. M 5 7060
CONTRACT/KONTRAK No. J.F. 01921 J—CCE/SHI—WIH878/143/1—CME/WHI—21025-1
INSPECTOR/INSPEKTEUR DATE/DATUM

MICROBOX